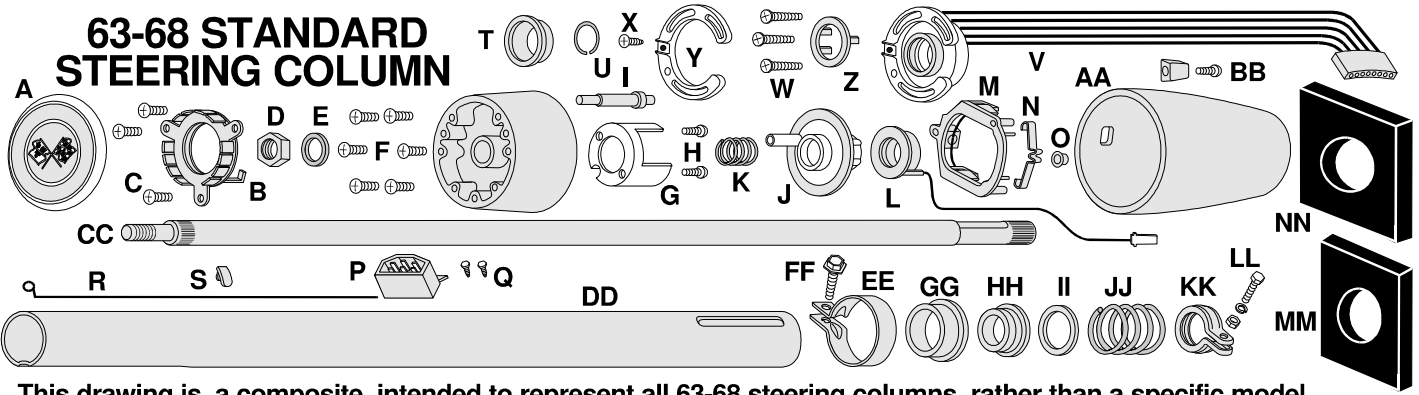


### 63-68 STANDARD STEERING COLUMN



This drawing is a composite, intended to represent all 63-68 steering columns, rather than a specific model.

#### 63-68 Standard Column

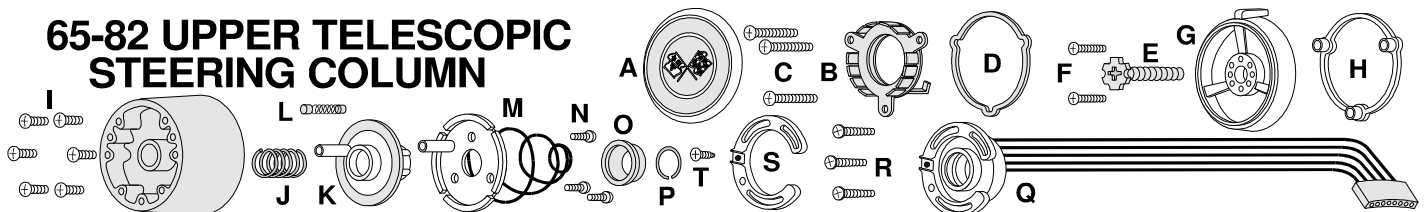
Parts Not Identified Are Not Available

<b>A</b>	Horn Button Cap	See Page 183
<b>B</b>	63-66 Horn Contact except Tele	GM 2819105 29.95
<b>C</b>	67 Horn Contact except Tele	GM 2819108 30.60
<b>D</b>	Contact Mounting Screw 3 Piece Set	2819003 2.00
<b>E</b>	63-66 Steering Wheel Mounting Nut	6518090 3.00
<b>F</b>	63-66 Wheel Mounting Washer	6518092 7.75
<b>G</b>	63-66 Steering Wheel to Hub Mounting Screw 6 Piece Set	Does 1 car. 6518094 2.95
<b>H</b>	63 Directional Cancel Cam	2896102 14.50
<b>I</b>	64-66 Canceling Cam except Tele	2896103 13.50
<b>J</b>	63-66 Cam Mounting Screw 2 Piece Set	2896101 1.95
<b>K</b>	63-66 Horn Brush Assembly	2819102 16.00
<b>L</b>	67-68 Horn Brush	2819100 7.50
<b>M</b>	includes Spring, Insulator and Pin	2819120 4.00
<b>N</b>	67-68 Horn Spring Only	2819122 0.00
<b>O</b>	67-68 Horn Insulator Only	NOS 2819122 0.00
<b>P</b>	67-68 Canceling Cam exc Tele	2896104 27.95
<b>Q</b>	67-68 Cam Mounting Spring	6521111 4.00
<b>R</b>	63 Steering Column Upper Bearing	includes the Horn Wire Lead 6521103 22.00
<b>S</b>	63 Directional Control Ring	Die Cast Aluminum includes 2 Pawls & Pawl Spring. The Directional Lever Screws into this Ring. 2895111 54.50
<b>T</b>	63 Detent "W" Spring	2895120 21.50

<b>U</b>	63 "W" Spring Plastic Roller	2895122 9.90
<b>V</b>	63 Directional Switch	2895102 0.00
<b>W</b>	63 Switch Mounting Screws Pair	2895117 1.50
<b>X</b>	63 Switch Cable Only	2895148 22.50
<b>Y</b>	63 Cable Mounting Clip	2895112 7.50
<b>Z</b>	64-66 Upper Shaft Bearing	6521104 19.45
<b>AA</b>	67-68 Upper Bearing Only	6521108 66.00
<b>BB</b>	67-68 Upper Bearing & Housing Used	6521145 120.00
<b>CC</b>	67-68 Upper Bearing Retainer	6521122 9.75
<b>DD</b>	64-66 Directional Switch NOS	2895103 102.25
<b>EE</b>	64-66 Directional Switch Repra	2895154 75.00
<b>FF</b>	67-68 Switch with Cam Actuator Arm	2895106 150.00
<b>GG</b>	64-66 Mounting Screw 3 Piece Set	2895113 4.95
<b>HH</b>	67-68 Mounting Screw 3 Piece Set	2895115 0.00
<b>II</b>	64-68 Directional Lever Mounting Screw	mounts to the Cam Actuator Arm 2819123 3.00
<b>JJ</b>	64-66 Directional Switch Cam Actuator Arm	Often Broken, The Directional Lever Mounts to this Arm. Included With Directional Switch. 2896107 19.95
<b>KK</b>	64-66 Horn Contact Plate	2819124 Disc
<b>LL</b>	AA Directional Housing	Die Cast Zinc; No internal parts. 63 Directional Housing mint Used 6521492 150.00
<b>MM</b>	64-66 Directional Housing	mint Used 6521494 125.00
<b>NN</b>	67 Directional Housing Cover	2 piece 6518343 65.50
	68 Housing Upper Covers	2 piece 6521198 69.75
	68 Housing Lower Covers	2 piece 6521199 59.75
	BB 63-66 Housing Mtg Wedge & Screw	6518095 11.50

<b>CC</b>	63-66 Column Main Shaft Repra	6518340 92.50
<b>DD</b>	63-66 Column Main Shaft NOS	6518202 220.00
<b>DD</b>	63 Column Mast Jacket Repra	6518342 94.50
<b>DD</b>	63 Column Mast Jacket Used	6518309 150.00
	64-66 Column Mast Jacket	6518207 104.00
<b>EE</b>	63-66 Mast Jacket Clamp	stamped steel with black finish, ith indented hex head screw. 6518205 6.50
<b>FF</b>	63-66 Above Mounting Screw Only	6518206 1.95
<b>GG</b>	67 Firewall Clamp Bolt	6518209 0.95
<b>HH</b>	63-67 Steering Column Outer Firewall Support Mounting Screws Pair	6518208 1.50
<b>II</b>	63-66 Lower Bearing Race	6521107 17.25
<b>JJ</b>	63-66 Lower Shaft Bearing	6521106 18.90
<b>KK</b>	Late 67-68 Lower Shaft Bearing	6521131 59.50
<b>LL</b>	63-66 Lower Bearing Thrust Washer	usually it's completely rusted away & no trace of it ever being there. Ours is made from stainless steel to prevent this loss. 6521120 3.00
<b>MM</b>	63-66 Lower Bearing Spring	6521105 4.00
<b>NN</b>	67-68 Lower Bearing Spring	6521110 4.00
<b>OO</b>	63-66 Lower Bearing Clamp	6521115 17.85
<b>PP</b>	63-66 Clamp Mounting Bolt with Nut & Lock Washer	6521116 1.85
<b>QQ</b>	MM Steering Column Jacket Firewall Seal	63-66 3/8" Die Cut Black Sponge 6518201 4.00
	67 1/4" Die Cut Black Sponge	6518203 4.75
<b>RR</b>	68 Steering Column Jacket Firewall Seal	Die Cut Black Sponge 6518210 4.75

### 65-82 UPPER TELESCOPIC STEERING COLUMN



This drawing is a composite, intended to represent all 65-82 Upper Steering Columns, rather than a specific model.

#### 65-82 Upper Tele Column

Parts Not Identified Are Not Available

<b>A</b>	Horn Button Cap	See Page 183
<b>B</b>	67-82 Horn Contact with Tele	GM 2819111 29.95
<b>C</b>	67-82 Mounting Screw 3 Piece Set	2819114 4.80
<b>D</b>	67-82 Horn Button Shim repra	2819103 6.95
<b>E</b>	67-82 Horn Button Shim NOS	2819116 0.00
<b>F</b>	67-82 Steering Shaft Lock Knob Mounting Screw	6 Point "Star Wheel" Style 6518232 22.75
<b>G</b>	67-82 Star Wheel Mount Screws Pair	6518234 1.90
<b>H</b>	65-66 Tele Lock Ring Chrome	2821204 56.40
<b>I</b>	67 Tele Lock Ring Chrome	2821207 57.90
<b>J</b>	68 Tele Lock Ring Black	2821210 52.45
<b>K</b>	69-82 Tele Lock Ring Black	2821214 90.00
<b>L</b>	67-82 Horn Contact Spacer	2819118 4.00
<b>M</b>	65-82 Steering Wheel to Hub Mounting Screw 6 Piece Set	Does 1 Car. 6518094 2.95
<b>N</b>	65-66 Tele Upper Spring	6521111 4.00

<b>J</b>	65-66 Tele Upper Spring	6521111 4.00
<b>K</b>	67-68 Directional Cancel Cam	2896105 27.95
<b>L</b>	69-82 Directional Cancel Cam	2896110 38.50
<b>L</b>	67-68 Horn Brush	2819100 7.50
	Includes Spring, Insulator And Pin	2819120 4.00
	67-82 Spring Only	2819122 0.00
	67-70 Insulator Only NOS	2819109 0.00
<b>M</b>	69-75 Lower Horn Contact	2819110 0.00
<b>N</b>	76-82 Lower Horn Contact	2819110 0.00
<b>O</b>	69-82 Contact Screw 3 Piece Set	2819126 2.00
<b>O</b>	65-66 Upper or Lower Bearing 2 reqd	6521108 66.00
	65-66 Lower Bearing Felt Seal	6521125 2.50
	67-68 Upper Bearing only or 69-76 Upper Bearing	6521108 66.00
<b>P</b>	65-66 Bearing Retainer Clip	Upper Or Lower, 2 reqd 6521122 9.75
<b>Q</b>	65-66 Tele Directional Switch	2895104 145.00
	67-68 Tele Directional Switch Repra	2895156 81.50
	67-68 Tele Directional Switch NOS	2895106 150.00

<b>Q</b>	69-E79 Tele Direct. Switch Repra	2895158 79.95
<b>Q</b>	69-E79 Tele Direct. Switch NOS	2895108 150.00
	Early 79 has bent lever; Late 79 has straight lever	
<b>R</b>	L79-82 Directional Switch Repra	2895162 39.95
<b>R</b>	L79-82 Directional Switch NOS	2895110 41.50
<b>S</b>	Directional Switch Mounting Screw	Does 1 Car 2895113 4.95
	65-66 Screw 3 Piece Set	2895115 0.00
	67-68 Screw 3 Piece Set	2895115 0.00
	69-82 Screw 3 reqd	2895114 4.40
<b>T</b>	Switch Canceling Cam Actuator Arm	Often broken the directional lever mounts to this plastic arm. it mount to, and is included with the directional switch. 2896112 30.00
	65-66 Tele Cam Actuator Arm	2896114 22.50
	69-79 Cam Actuator Arm	
<b>T</b>	64-74 Directional Lever Mounting Screw	mounts to the cam actuator arm 2819123 3.00
	65-66 Horn Button Stand	2820108 18.95
	65-66 Tele Column Dash Mounting Bracket	6518204 22.50