

Power Steering Pump

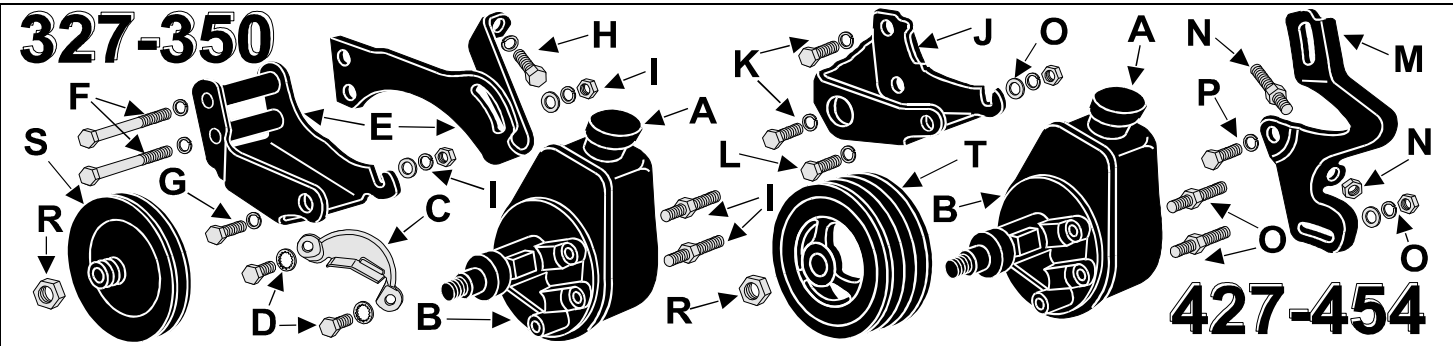
A Plastic Cap and Dipstick GM	6670412	12.50
B Power Steering Pump: Less Pulley - No Core Required		
63-74 PS Bottleneck Reservoir	6670403	54.00
75-82 PS Reservoir	6670418	0.00
63-74 Pump Only Rebuilt	6670406	89.00
75-79 Pump Only Rebuilt	6670410	98.00
80-82 Pump Only Rebuilt	6670414	97.00
75-79 Pump with Reservoir Rebuilt	6670409	129.50
80-82 Pump with Reservoir Rebuilt	6670419	132.50
75-79 Pump with Reservoir New	6670408	375.00
63-66 Rebuild Kit for OEM Pump	6670415	16.50
67-82 Rebuild Kit for OEM Pump	6670416	12.95
C PS Pump Belt Guard with Black Zinc plating finish.		
All 63-67 327 with AC and		
All 68-77 327 or 350	6670550	15.00

327 or 350 Pump Mounting

D 63-77 Belt Guard 4 Piece Mounting Kit with 2 bolts & 2 internal star washers.	6670548	2.50
E Pump Mounting Bracket and Adjusting Support		
Brackets two piece set required to mount pump to the engine block. NOS	6670420	95.00
Repro	6670417	59.50
F Pump Bracket & Support 4 Piece Mounting Kit with 2 lock washers & 2 Grade 300 bolts.	6670422	9.95
G Front Pump Bracket 2 Piece Mounting Kit with 1 bolt & 1 lock washer.	6670424	1.95
H Rear Pump Support 2 Piece Mounting Kit With 1 bolt & 1 lock washer.	6670426	1.95
I 63-79 Pump Rear Stud Kit with 1 stud, 1 nut, 1 flat & 1 lk washer. 2 kits reqd	6670428	7.75
I 80-82 Pump Rear Stud Kit with 1 stud, 1 nut, 1 flat & 1 lock washer. 1 kit reqd	6670429	7.50

427 or 454 Pump Mounting

J Pump Mount Bracket NOS	6670440	95.00
J Pump Mount Bracket Repro	6670404	60.00
K Pump Mounting Bracket 4 Piece Mounting Kit with 2 Grade 300 bolts & 2 lock washers.	6670442	10.50
L Front Pump Bracket 2 Piece Mounting Kit With 1 bolt & 1 lock washer.	6670443	1.75
M Pump Rear Adjustment Brace also mounts & adjusts alternator NOS	6670444	100.00
Repro	6670405	68.00
N Brace Mounting Stud & Nut Kit replaces the LH front exhaust manifold bolt.	6670446	6.50
O Rear Pump Mounting Stud Kit with 1 stud, 1 nut, 1 lock & 1 flat washer. 2 kits reqd	6670428	7.75
P Adjustment Brace 3 Piece Mounting Kit with 1 Grade 300 Bolt, 1 lock & 1 flat washer. Also mounts the alternator lower support	6670449	2.95



Power Steering Hoses

Hose Sets includes 4 hoses.

63-79 327-350 PS Hose Set USA	6670206	67.95
63-79 327-350 PS Hose Set Import	6670320	66.00
66-74 427-454 PS Hose Set USA	6670208	67.95
66-74 427-454 PS Hose Set Import	6670322	65.00
80-82 305-350 PS Hose Set USA	6670207	69.95

Individual PS hoses include pre-formed pipe with mounting nuts for no hassle installation!
Pressure and Return Hose connect the Pump and Valve.

A 63-79 Pressure Hose 327-350	6670305	20.00
66-74 Pressure Hose 427-454	6670306	20.50
80-82 Pressure Hose 305-350	6670307	24.45
B 63-82 Return Hose all models	6670312	26.75

Extend & Retract Hoses connect the Valve and Cylinder.

C 63-82 Extend Hose	6670310	19.00
D 63-82 Retract Hose	6670311	18.95

Pressure and Return hose retainers mount behind the pump to keeps the hoses out of harms way.

E 63-75 P.S. Hose Retainer		
Stainless steel "Omega" style	6670555	6.00
F 76-82 Tie Strap Retainer	2259220	2.75

P.S. Hydraulic Cylinder

J New PS Cylinder mounts between the relay rod & the LH frame rail. Not Rebuilt USA	6670501	168.00
New PS Cylinder Import	6670314	0.00
Cylinder Rubber Boot	6000154	8.50
Cylinder Grease Fitting Pair	6000317	2.00
K Cylinder Castle Nut & Cotter Pin Kit		
Mounts to Relay Rod.	6670504	3.00
PS Relay Rod New	6200248	195.00
PS Relay Rod Reconditioned	6200247	135.00
L Cylinder Castle Nut & Cotter Pin Kit		
Mounts to frame Mounting bracket.	6670505	6.75
M Frame Bracket NOS	6670506	42.50
M Frame Bracket Repro	6670324	36.50
N Bracket Reinforcement & Hardware Kit		
With inner frame reinforcement plus 2 nuts & 2 lock washers. 2 kits reqd.	6670507	9.50
O Spacer to frame bracket	6670508	3.00
P Grommet to frame bracket Pair	6670509	4.00
Q Grommet Retainer Set Pair	6670510	9.90

PS Fluid Genuine GM 1 Quart	6670600	8.00
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Power Steering Pulley

R 63-82 Pulley Mounting Lock Nut	6670801	2.45
Power Steering Pulleys:		
S Single Pulley Stamped Steel, 5 3/4" O.D.		
63-68 all 327 exc 350 HP; except AC		
63-68 all 327 with AC (replacement)		
69-74 350 with AC		
NOS in Factory GM BOX	6670802	95.00
Repro of the Above Pulley	6670812	59.00
S Single Pulley Cast Iron NOS		
66-68 350 HP with AC or 69-70 350 except AC, or		
70 350 LT-1 or 71-74 350 exc AC	6670808	125.00
Repro of the Above Pulley	6670814	92.50
S 75-82 Single Pulley NOS		
Stamped Steel, 5 3/4" O.D.	6670810	47.50
T 66-74 427 or 454 Double Pulley		
Cast Iron 6 1/2" O.D. NOS	6670806	0.00
Repro of the Above Pulley	6670816	104.00

P.S. Control Valve

G New Control Valve USA	6670212	195.00
New Control Valve Import	6670318	0.00
Molded Rubber Boot for Stud	6670562	12.00
Boot Strap Steel Wrap Around Style - not the replacement bolt together design	6670564	12.00
Valve to Body Steel Gasket	6670560	0.00
Valve Grease Fittings Pair	6000317	2.00
Control Valve Seal Kit	6670215	16.50
Control Valve Stud & Boot Kit with stud, seat & spring, stud boot & a replacement clamp with mount bolt & nut.		
NOS GM Stud & Boot Kit	6670218	45.00
Repro Stud & Boot Kit	6670316	41.50

NOTE: Both 6670215 + 6670218 (or 6670316) are needed to rebuild one Power Steering Control Valve.

H Control Valve Castle Nut & Cotter Pin Set		
Mounts stud to pitman arm.	6670220	2.95
I Control Valve to Relay Rod 2 Piece Mounting Kit with 1 bolt & 1 lock washer.	6670219	1.50

