

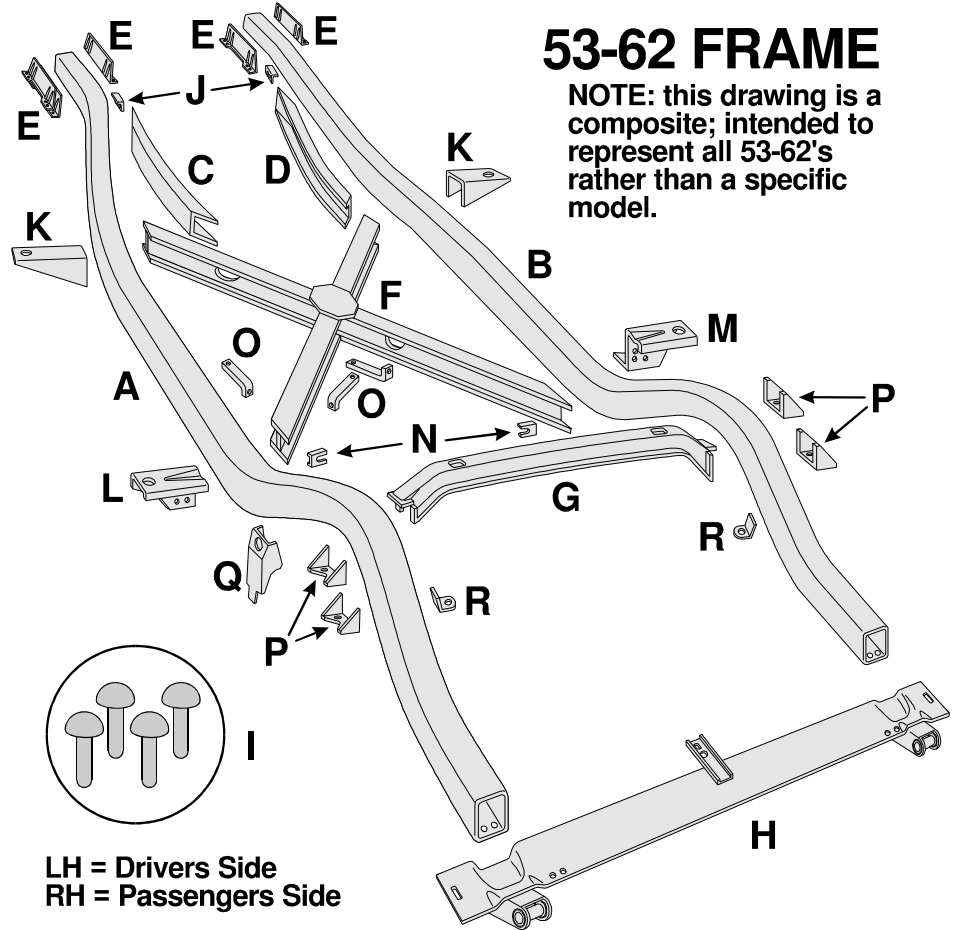
53-62 Frames

* Frames & partial frames ship by Truck Freight Collect

53-55 6 Cyl Frame Assembly *	8805252	4595.00
55-57 V-8 Frame Assembly *	8805254	4595.00
58-59 Frame Assembly *	8805256	4595.00
60-62 Frame Assembly *	8805258	4595.00
A LH Frame Rail front to rear *	8806106	1425.00
B RH Frame Rail front to rear *	8806112	1425.00

Frame Rail Sections only Include the Front or Rear 6 Feet

Front Side Rail only LH 8806108 RH 8806114	685.00	
Rear Side Rail only LH 8806110 RH 8806116	0.00	
C LH Front Frame Brace O/S	8806118	138.00
D RH Front Frame Brace O/S	8806120	138.00
E Front X member Mt Brackets 4 reqd.	8806122	99.50
F Center X Cross Member O/S	8806124	469.00
G Rear Shock X Member over the Rear Axle O/S	8806126	339.00
H 58-60 Rear Frame X Member O/S	7503140	275.00
H 53-57 + 61-62 Rear X Member O/S 7503141	275.00	
I Rear X member Mounting Rivet 4 Piece Set		
Rivets to side rails. Does 1 car.	7503139	6.45
J 55-62 Motor Mount Frame Brackets Pair L shape mounts big brackets below to frame	8806128	62.50
55-62 Motor Mount Support Brackets Pair the motor mounts sit directly upon these	3027101	295.00
53-62 Trans Mount Support Bracket		
Accepts the trans mount bracket	8806104	110.00
K Front LH or RH Side Body Mount Support Bracket 2 reqd	8806130	55.50
Rear Side Body Mount Support Brackets		
L LH Rear Support Bracket	8806132	99.50
M RH Rear Support Bracket	8806134	99.50
Parking Brake Cable Mounting Brackets:		
Front Cable Mounting Bracket	8806268	19.50
N Rear Brackets LH 8806136 RH 8806137	27.50	
O Front or Rear Cable Clevis 3 reqd	4779104	7.00
P Rear Axle Bumper Mounting Bracket LH or RH 53-56 and 59-62 2 reqd LH or RH 57-58 4 reqd.	8806138	34.50
53-62 Front Brake Hose Bracket 2 reqd	8806266	14.50
53-62 Rebound Strap Mtg Bracket 4 reqd	8806270	19.95
Exhaust Hanger Mounting Bracket		
53-60 Rear welds on 2 reqd.	8806272	28.75
61-62 Rear L-Bracket bolts on 2 reqd.	3602119	6.00
55-62 Clutch X Shaft Mtg Brkt w/ Ball Stud	3851111	23.35
55-62 Clutch Return Spring Frame Bracket welds to frame		
NOS Yellow GM Part Tags intact.	3787802	35.00
Repro Clutch Return Spring Bracket	3787900	20.00



53-62 FRAME

NOTE: this drawing is a composite; intended to represent all 53-62's rather than a specific model.

Q 59-62 Strut Rod Frame Bracket LH or RH 2 reqd	7503150	54.95
R 59-62 Rear Sway Bar Frame Bracket LH or RH 2 reqd	7503176	12.45

53-82 Flat Black Chassis Enamel Paint 1 Gallon Covers 300 sq. ft. 8800500 105.00

Chassis Stencils Professionally cut on the same machine as used by GM

53-82 Frame Stencils

Specify Date Code on 53-62 and 67-82 Models. On 63-66 models the date is hand written on frame. Frame Date can Pre-Date Assembly by 2-8 weeks.

Date Coded Stencils are Not Returnable

53 Frame # 3706002 Stencil	8704102	14.00
54-55 6 cyl Frame # 3706804 Stencil	8704104	14.00
55 V8 Frame # 3711527 Stencil	8704106	14.00
56 Frame # 3722371 Stencil	8704108	14.00
57 Frame # 3733595 Stencil	8704110	14.00
58 Frame # 3744315 Stencil	8704112	14.00
59 Frame # 3760615 Stencil	8704114	14.00
60 Frame # 3774445 Stencil	8704116	14.00
61 Frame # 3781267 Stencil	8704118	14.00
62 Frame # 3781267 Stencil	8704120	14.00
63 Frame # 3819263 Stencil	8704122	12.50
Early 64 Frame # 3843361 Stencil	8704124	12.50
Early 64 is pre April 22, 64 approx. Late 64 is after		
Late 64 Frame # 3864676 Stencil	8704126	12.50
65 Frame # 3871317 Stencil	8704128	12.50
66 Frame # 3871317 Stencil	8704130	12.50
67 Frame # 3900200 Stencil	8704132	14.00
68 Std Frame # 3949016 Stencil	8704134	14.00
68 Auto Frame # 3949019 Stencil	8704136	14.00
69 Std Frame # 3973880 Stencil	8704138	14.00
69 Auto Frame # 3973882 Stencil	8704140	14.00
70 Std Frame # 3974600 Stencil	8704142	14.00
70 Auto Frame # 3974601 Stencil	8704144	14.00

Frame Date can Pre-Date Assembly by 2-8 weeks. **Date Coded Stencils are Not Returnable**



71 Std Frame # 3987882 Stencil	8704146	14.00
71 Auto Frame # 3987883 Stencil	8704148	14.00
72 Std Frame # 6263620 Stencil	8704150	14.00
72 Auto Frame # 6263623 Stencil	8704152	14.00
73 Std Frame # 330960 Stencil	8704154	14.00
73 Auto Frame # 330970 Stencil	8704156	14.00
74 Std Frame # 339720 Stencil	8704158	14.00
74 Auto Frame # 339719 Stencil	8704160	14.00
75 Std Frame # 348041 Stencil	8704162	14.00
75 Auto Frame # 348042 Stencil	8704164	14.00
76 Std Frame # 363445 Stencil	8704166	14.00
76 Auto Frame # 363446 Stencil	8704168	14.00
77 Std Frame # 363445 Stencil	8704170	14.00
77 Auto Frame # 363446 Stencil	8704172	14.00
78 Std Frame # 457981 Stencil	8704174	14.00
78 Auto Frame # 457982 Stencil	8704176	14.00
79 Std Frame # 457981 Stencil	8704178	14.00
79 Auto Frame # 457982 Stencil	8704180	14.00
80 Frame # 475391 Stencil	8704182	14.00
81 Frame # 14020218 Stencil	8704184	14.00
82 Frame # 14038288 Stencil	8704186	14.00

63-74 Gas Tank Stencils

Note the number of external Vent Pipes on your tank: No Vent Pipe; 1 Vent Pipe; 2 Vent Pipes

63-67 Stencil # 3819506 no vent	8704202	10.50
68 Stencil # 3923687 1 vent	8704204	10.50
68-70 Stencil # 3967741 1 vent	8704206	10.50
70-74 Stencil # 3967749 2 vent	8704208	10.50

53-82 Driveshaft Stencils

53-55 6 Cyl Driveshaft Stencil	8704302	10.50
55 V8 Driveshaft Stencil	8704304	10.50
56-62 Driveshaft Stencil	8704306	10.50
63 Driveshaft Stencil	8704308	10.50
64 Std Driveshaft Stencil	8704310	10.50
64 Auto Driveshaft Stencil	8704312	10.50
65-67 All or		
68 Standard Trans Driveshaft Stencil	8704314	10.50
68-75 Auto or		
71-79 Standard Driveshaft Stencil	8704316	10.50
69-70 Standard Driveshaft Stencil	8704318	10.50
76-78 Auto Driveshaft Stencil	8704320	10.50
79 Auto Driveshaft Stencil	8704322	10.50
80-81 Standard Driveshaft Stencil	8704324	10.50
80-81 Auto Driveshaft Stencil	8704326	10.50
82 Auto Driveshaft Stencil	8704328	10.50